



**100% COMFORT**  
FOR WHATEVER **GAME** YOU'RE IN.



**STEEL  
BLUE**  
100% **COMFORT**



# 100% COMFORT GUARANTEED.

If you work on your feet all day,  
comfort is absolutely essential.  
So whatever game you're in,  
demand the 100% **Comfort** of  
Steel Blue work boots.

Steel Blue are dedicated to providing you with the most comfortable work boots available. In fact, by utilising the latest technology, Steel Blue boots are similar in quality and flexibility to high-performance sports shoes.

Steel Blue not only meet the world's highest safety standards, they also produce a range of boots with legendary levels of comfort. That's why they offer a 30 day money back comfort guarantee on every style in their range. No arguments: just a rock solid promise to stand 100% behind their product.



**Dennis Lillee**  
Australian Cricket Legend  
& Steel Blue Brand Ambassador





Endorsed by:



## THE FIRST STEP TO BETTER BODY HEALTH.

Steel Blue's comfort technology absorbs more shock, cushioning your feet from day-to-day fatigue. Even more, Steel Blue work boots help protect you from stress-related injuries to the **ankles, knees, hips and spine.**

Steel Blue boots are the only work boots in Australia endorsed by the Australian Physiotherapy Association (APA). The APA will only endorse a product that offers clear health benefits for the patients of Physiotherapists.



# PROUDLY FIRST IN COMFORT.

Our innovative attitude sets us apart. From day one, we've demonstrated our industry leadership and original thinking. Here's a quick glance at just some of the industry achievements we've pioneered:

- First to develop 3 density sole with PORON®: Trisole™ Comfort Technology
- First Aussie brand to use breathable, full length Polyurethane (PU) Footbeds
- First Aussie brand with non-metallic safety toecap

Every step of the way, we set the pace that other safety footwear companies follow. Here are just some of the international accolades we've gained with our 100% original attitude:

- First Aussie brand to have USA Safety Footwear Certification ASTM F2413
- First Aussie brand to earn European Safety Footwear Certification EN ISO 20345 on **every** style

We're also the first safety footwear company to pioneer a range of revolutionary marketing initiatives:

- Only Aussie work boots to receive endorsement from the Australian Physiotherapy Association (APA)
- Only safety footwear brand in the world to offer a 30 day money back comfort guarantee on **every** style
- First Aussie brand to develop a range of boots dedicated to raising money for a breast cancer charity – The Purple Boot Range

**Just like the people who wear our boots, we dare to be different.**



# HOW TO CHOOSE YOUR BOOT.

**Take a quick look at the 3D boot illustration on this page. It shows a 'cut away' Steel Blue work boot. You can use it to find the perfect style to suit your specific working needs. It's easy, read on.**



The 'cut away' illustration is a simple reference guide. At a glance, it explains which features are to be found on each individual boot in this catalogue.

By referring to the 'cut away' illustration as you read through this catalogue, you'll see the special features - or performance characteristics - for each different style of boot. Use this information to determine which Steel Blue style is suitable to your needs.

You will notice that many of our boots cater for specialised industry specific requirements. Please read the product descriptions closely or visit us online at [www.steelblue.com.au](http://www.steelblue.com.au)



## PERFORMANCE CHARACTERISTICS.

See pages 34-35 for more details on these product features.



Metatarsal Guard

Chemical Resistant

Water Resistant



Bump Cap

Steel Toecap

Airport Friendly

Temperature Regulating

Penetration Resistant

Electrical Hazard

Slip Resistant

Nitrile Outsole

Anti-Static

## COLOUR OPTIONS

Black Milled

Earth Brown Milled

Wheat Nubuck

Black

Redwood

Whiskey

Winter Brown

Charcoal

Havana

Grey

Purple



100% **Comfort** for whatever game you're in:

# INDUSTRIAL & CONSTRUCTION.

These boots are made to work as hard as you do. Designed for **comfort** and built for safety, each style in this range is for general purpose use.

In fact, for most heavy industrial or construction environments, one of these boots has it covered. To discover which option is available for each boot, please read the individual product description or for more detail visit us online.

**Boot Featured: Argyle**



CODE: 312102



## ARGYLE

**Colour** Black, Whiskey, Wheat Nubuck (pictured) or Purple.

**Sizes** 3, 4, 5 - 13.5 (includes half sizes) plus 14, 15 & 16 (Please note: sizes 15 & 16 available in 322 Nitrile Outsole Black only; surcharge applies).

**Style** 150mm derby style lace-up ankle boot with padded collar and tongue.

**Special Features** 200J Steel Toecap, 3/4 bellows tongue.

**Materials** Premium water resistant fullgrain waxy (or Nubuck) leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.

**Available Options** TPU/Non Safety 310102, Nitrile/Non Safety 320102, Nitrile Outsole 322102, TPU/Bump Cap 332102, Nitrile/Bump Cap 342102, TPU/Bump Cap/PR Midsole 362102, Nitrile/PR Midsole 372102, TPU/PR Midsole 392102, Metatarsal Guard 312802, Nitrile/Bump Cap/PR Midsole 382102



**Independently Certified to Major International Safety Standards**

Meets International Safety Standards

- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345





CODE: 617112



CODE: 312152



CODE: 342152



## CANBERRA

<b>Colour</b>	Black (pictured) or Wheat Nubuck.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm high lace-up ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy (or Nubuck) leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	With Mako Toe Guard 617512, Slip Resistant (black only) 317012



## ARGYLE ZIP

<b>Colour</b>	Wheat Nubuck (pictured) or Black.
<b>Sizes</b>	3,4,5 to 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm derby style lace and zip-up ankle boot with padded ankle and tongue.
<b>Special Features</b>	200J Steel Toecap, 3/4 bellows tongue.
<b>Materials</b>	Premium water resistant fullgrain waxy leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Nitrile Outsole 322152, TPU/Bump Cap 332152, Nitrile/Bump Cap 342152



## ARGYLE ZIP BUMP

<b>Colour</b>	Black (pictured) or Wheat Nubuck.
<b>Sizes</b>	3,4,5 to 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm derby style lace and zip-up ankle boot with padded ankle and tongue, plus bump cap.
<b>Special Features</b>	200J Steel Toecap, 3/4 bellows tongue.
<b>Materials</b>	Premium water resistant fullgrain waxy leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static Nitrile Outsole.
<b>Available Options</b>	Nitrile Outsole 322152, TPU/Bump Cap 332152, TPU Outsole 312152

Temperature  
Regulating

Anti-Static

Airport Friendly

Bump Cap

Water Resistant

Steel Toecap

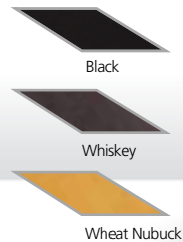
Nitrile Outsole

LEGEND

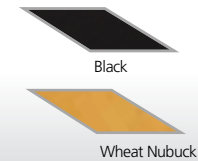
## INDUSTRIAL & CONSTRUCTION.



CODE: 617561



CODE: 312104



CODE: 617539



### TINDAL

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	170mm high leg lace-up boot with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Electrical Hazard 827561



### PORTLAND

<b>Colour</b>	Black (pictured), Whiskey or Wheat Nubuck.
<b>Sizes</b>	3, 4, 5.5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	170mm high leg, derby style boot with padded collar and tongue.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant fullgrain waxy (or Nubuck) leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310104, Nitrile/Non Safety 320104, Nitrile Outsole 322104, TPU/Bump Cap 332104, Nitrile/Bump Cap 342104, TPU/Bump Cap/PR Midsole 362104, Nitrile/PR Midsole 372104, TPU/PR Midsole 392104, Nitrile/Bump Cap/PR Midsole 382104



### TORQUAY

<b>Colour</b>	Black or Wheat Nubuck (pictured).
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm high lace and zip-up ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining, Mako Toe Guard, zip fastener for quick closure and simple release.
<b>Materials</b>	Premium water resistant fullgrain waxy (or Nubuck) leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Electrical Hazard 827539, Nitrile Outsole 627539 (Black only).



#### Independently Certified to Major International Safety Standards

- Meets International Safety Standards
- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345

Temperature  
Regulating



Anti-Static



Airport Friendly



Water Resistant



Steel Toecap



LEGEND





## BOOT CARE TIP

Even with our Water Resistant boots, it helps to protect them and increase their life by using a soft, clean cloth to remove excess water after a wet day.

Endorsed by:



# AN INSIDE VIEW OF OUR TRISOLE™ COMFORT TECHNOLOGY.

**Steel Blue's unique soling system cushions your feet, knees, hips and lower back from day-to-day fatigue.**

Tri-Sole™ Comfort Technology works by strategically placing pads, made of the high-tech material PORON®, in the sole and under the peak stress areas of the foot. When you wear a pair of Steel Blue boots, you'll experience:

- Reduction of shock forces to the feet, knees, hips and lower back (similar to the feeling of wearing sports shoes)
- Reduced risk of stress-related injury to the feet and lower body
- Improved flexibility of the sole
- Greater comfort & overall wellbeing
- A feeling of wearing lightweight footwear

It's proven that multi-density soling is much more effective in cushioning and absorbing shock than a standard footbed.



- 1 Quality, water resistant leather upper and high quality internal linings.
- 2 Choice of a Steel, Non-Metallic or Non-Safety toecap with edge protector.
- 3 Footbed top cover using abrasion resistant high wicking material.
- 4 Polyurethane footbed.
- 5 Flexible anti-microbial insole with flex perforations to the forepart.
- 6 Support shank.
- 7 Energy absorbing anti-bacterial PORON® Permafresh inserts.
- 8 Lightweight shock absorbing PU (Polyurethane) midsole.
- 9 Strong, long-wearing Thermoplastic Urethane or heat resistant Nitrile Rubber outsole.
- 10 External Torsion Stabilising shank - Thermoplastic Urethane outsole only (Airport Friendly range only).





CODE: 312101



CODE: 617191



## HOBART

<b>Colour</b>	Black, Winter Brown or Wheat Nubuck (pictured).
<b>Sizes</b>	Black: 3,4,5-13.5 (includes half sizes) plus 14,15 & 16 (Please note: sizes 15 & 16 available in 322 Nitrile Outsole only; surcharge applies). Winter Brown/ Wheat Nubuck: 3,4,5-13.5 (includes half sizes) plus 14
<b>Style</b>	145mm ankle-height elastic-sided boot.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant full-grain waxy (or Nubuck) leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310101, 332101 TPU/Bump Cap, Nitrile/Non Safety 320101, Nitrile Outsole 322101, Nitrile/Bump Cap 342101, TPU/Bump Cap/PR Midsole 362101, Nitrile/PR Midsole 372101, TPU/PR Midsole 392101, Nitrile/Bump Cap/PR Midsole 382101



## LAUNCESTON

<b>Colour</b>	Black (pictured) or Wheat Nubuck.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	145mm ankle height elastic sided boot.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy (or Nubuck) leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Customised options are not available with the Launceston.



## Nitrile Outsole boots: THE FACTS.

With its specially designed anti-static properties, the Nitrile Outsole helps to reduce the build-up of excess static electricity, offering a level of protection against the ignition of flammable materials. Even more, Nitrile is oil and acid resistant so is perfect around workshops. For workers on very hot surfaces, the Nitrile Outsole is also heat resistant to 300°C (572°F). So at these high-temperatures, there's a 30 second threshold before the Nitrile sole reaches melting point.

## BOOT CARE TIP

Some brands of leather conditioner not only enhance the appearance of your boots, they also help to maintain the water resistance.

Whiskey

Wheat Nubuck

Black

Black

CODE: 322099

CODE: 617106

CODE: 312126



## COLLIE

<b>Colour</b>	Wheat Nubuck (pictured) or Whiskey.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	210mm high leg zip-sided boot with padded rear collar.
<b>Special Features</b>	200J Steel Toecap, zip fastener for quick closure and simple release.
<b>Materials</b>	Premium water resistant fullgrain waxy leather (or Nubuck), stitched with Kevlar® thread. PU Midsole, Anti-Static Nitrile Outsole as standard.
<b>Available Options</b>	Nitrile/Bump Cap 342099



## MACQUARIE

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	Derby style lace-up shoe with padded collar
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® lining. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Electrical Hazard 827106



## EUCLA

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	Derby style shoe.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant fullgrain waxy leather, Cambrelle® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310126, Nitrile/Non Safety 320126, Nitrile Outsole 322126, TPU/Bump Cap 332126, Nitrile/Bump Cap 342126, TPU/Bump Cap/PR Midsole 362126, Nitrile/PR Midsole 372126, TPU/PR Midsole 392126, Nitrile/Bump Cap/PR Midsole 382126



### Independently Certified to Major International Safety Standards

Meets International Safety Standards

- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345

Temperature  
Regulating

Anti-Static

Airport Friendly

Water Resistant

Steel Toe Cap

Nitrile Outsole

LEGEND



100% **Comfort** for whatever game you're in:

# MINING.

Miners are often dealing with wet, slippery, muddy, uneven and rocky ground. So we've designed a range of tough and durable boots specifically for mine sites.

Offering extra protection where you need it, the premium leather, quality upper material and lining helps combat any problems associated with hot and wet work environments. For extra safety, some boots feature a Metatarsal Guard. And all styles offer our 100% Comfort Guarantee.

**Boot Featured:** **Telfer**



CODE: 382833



## TELFER

<b>Colour</b>	Black only.
<b>Sizes</b>	3 - 14 (inc some half sizes 7.5-12.5).
<b>Style</b>	350mm calf high galosh style waterproof underground mining boot featuring a quick-zip lace system, padded collar.
<b>Special Features</b>	200J Steel Toecap, Metatarsal Guard, Bump Cap.
<b>Materials</b>	Cowhide waterproof fullgrain leather and stitched with abrasion resistant thread. Non-corrosive lacing, abrasion resistant Bump Cap, high performance lining, waterproof lining, heat resistant outsole.
<b>Available Options</b>	Customised options are not available with the Telfer.



### Independently Certified to Major International Safety Standards

- Meets International Safety Standards
- ✓ Australian/NZ Standard AS/NZS 2210 3
  - ✓ American Standard ASTM F2413
  - ✓ European Standard EN ISO20345



CODE: 382835



CODE: 312802



CODE: 342802



## MACKAY

<b>Colour</b>	Black only.
<b>Sizes</b>	3 - 14 (inc some half sizes 7.5-12.5).
<b>Style</b>	370mm calf high pull-on style waterproof underground mining boot, padded collar.
<b>Special Features</b>	200J Steel Toecap, Metatarsal Guard, Bump Cap.
<b>Materials</b>	Cowhide waterproof fullgrain leather and stitched with abrasion resistant thread. Abrasion resistant Bump Cap, high performance lining, waterproof lining, heat resistant outsole.
<b>Available Options</b>	Customised options are not available with the Mackay.



## ARGYLE-MET

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) 14, 15 and 16
<b>Style</b>	150mm derby style lace-up ankle boot with padded ankle and tongue.
<b>Special Features</b>	200J Steel Toecap, Metatarsal Guard.
<b>Materials</b>	Premium water resistant fullgrain waxy leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Bump Cap 332802, Nitrile/Bump Cap 342802



## ARGYLE-MET<sup>®</sup> (BUMP)

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) and 14.
<b>Style</b>	150mm derby style lace-up ankle boot with padded ankle and tongue.
<b>Special Features</b>	200J Steel Toecap, Metatarsal Guard, Bump Cap.
<b>Materials</b>	Premium water resistant fullgrain waxy leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static Nitrile Outsole.
<b>Available Options</b>	TPU Outsole 312802, TPU/Bump Cap 332802

Temperature  
Regulating

Anti-Static

Metatarsal Guard

Bump Cap

Water Resistant

Penetration  
Resistant

Steel Toecap

Nitrile Outsole

LEGEND



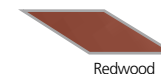
100% **Comfort** for whatever game you're in:

# CHEMICAL, OIL & GAS.

Most styles use premium hand-selected leather that's resistant to caustic soda, sulphuric acid, oil and water.

The majority of boots in this range also feature a Polyurethane (PU) Midsole and Nitrile Trekker Outsole heat resistant to 300°C/572°F. In addition, many of these oil, gas and chemical purpose specific designs feature bellows tongues and include Kevlar® stitching for additional toughness and durability.

**Boot Featured: Jarrah**



Redwood



CODE: 322315



## HEELER

<b>Colour</b>	Redwood only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	250mm calf height pull-on boot.
<b>Special Features</b>	200J Steel Toecap, Chemical Resistant.
<b>Materials</b>	Chemical and water resistant leather, Combat Superknit® linings and stitched with Kevlar® thread. PU Midsole, Anti-Static Nitrile Outsole as standard
<b>Available Options</b>	TPU/Non Safety 310315, Nitrile/Non Safety 320315, TPU Outsole 312315, TPU/Bump Cap 332315, Nitrile/Bump Cap 342315, TPU/Bump Cap/PR Midsole 362315, Nitrile/ PR Midsole 372315, TPU/PR Midsole 392315, Nitrile/Bump Cap/PR Midsole 382315



## BOOT CARE TIP

Here's an old fashioned trick for keeping your boots in peak condition and shape. Before travelling, stuff them solidly with crumpled-up newspaper.

Redwood



CODE: 322313

Redwood



CODE: 627329

Redwood



CODE: 322301



## JARRAH

- Colour** Redwood only.
- Sizes** 3, 4, 5 - 13.5 (includes half sizes) plus 14
- Style** 190mm high-leg derby style boot featuring a full bellows tongue with padded collar.
- Special Features** 200J Steel Toecap, Chemical Resistant.
- Materials** Chemical and water resistant leather, Combat Superknit® linings and stitched with Kevlar® thread. PU Midsole, Anti-Static Nitrile Outsole as standard
- Available Options** TPU/Non Safety 310313, Nitrile/Non Safety 320313, TPU Outsole 312313, TPU/Bump Cap 332313, Nitrile/Bump Cap 342313, TPU/Bump Cap/PR Midsole 362313, Nitrile/PR Midsole 372313, TPU/PR Midsole 392313, Nitrile/Bump Cap/PR Midsole 382313



## RICHMOND

- Colour** Redwood only.
- Sizes** 3, 4, 5 - 13.5 (includes half sizes) plus 14
- Style** 150mm galosh style high lace-up ankle boot.
- Special Features** 200J Airport Friendly Toecap, temperature regulating lining.
- Materials** Premium New Zealand caustic resistant and water resistant fullgrain waxy leather, Outlast® linings. PU Midsole, Anti-Static Nitrile Outsole as standard.
- Available Options** Customised options are not available with the Richmond.



## COBAR

- Colour** Redwood only.
- Sizes** 3, 4, 5 - 13.5 (includes half sizes) plus 14
- Style** 145mm ankle length elastic-sided boot.
- Special Features** 200J Steel Toecap, Chemical Resistant.
- Materials** Chemical and water resistant leather, stitched with Kevlar® thread. PU Midsole, Anti-Static Nitrile Outsole as standard.
- Available Options** TPU/Non Safety 310301, Nitrile/Non Safety 320301, TPU Outsole 312301, TPU/Bump Cap 332301, Nitrile/Bump Cap 342301, TPU/Bump Cap/PR Midsole 362301, Nitrile/PR Midsole 372301, Nitrile/Bump Cap/PR Midsole 382301, TPU/PR Midsole 392301



### Independently Certified to Major International Safety Standards

- Meets International Safety Standards
- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345

Temperature  
Regulating



Chemical  
Resistant



Anti-Static



Water Resistant



Steel Toecap



Nitrile Outsole

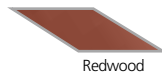


LEGEND





CODE: 322309



Redwood



CODE: 317079



Black



CODE: 317012

## CHEMICAL, OIL & GAS.



### WARRAGUL

<b>Colour</b>	Redwood only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm ankle-length galosh boot featuring a full bellows tongue with padded collar.
<b>Special Features</b>	200J Steel Toecap, Chemical Resistant.
<b>Materials</b>	Chemical and water resistant leather, Combat Superknit® linings and stitched with Kevlar® thread. PU Midsole, Anti-Static Nitrile Outsole as standard
<b>Available Options</b>	TPU/Non Safety 310309, Nitrile/Non Safety 320309, TPU Outsole 312309, TPU/Bump Cap 332309, Nitrile/Bump Cap 342309, TPU/Bump Cap/PR Midsole 362309, Nitrile/PR Midsole 372309, Nitrile/Bump Cap/PR Midsole 382309, TPU/PR Midsole 392309



### COOLGARDIE SR

<b>Colour</b>	Redwood only.
<b>Sizes</b>	3 - 14 (whole sizes only).
<b>Style</b>	240mm calf height pull-on boot.
<b>Special Features</b>	Chemical and water resistant leather, 200J Airport Friendly Toecap, temperature regulating lining, slip resistant sole.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Customised options are not available with the Coolgardie.



### CANBERRA SR

<b>Colour</b>	Black only.
<b>Sizes</b>	3 - 14 (whole sizes only).
<b>Style</b>	150mm high lace-up ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining, slip resistant sole.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Customised options are not available with the Canberra.



#### Independently Certified to Major International Safety Standards

- Meets International Safety Standards
- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345

Temperature  
Regulating

Chemical  
Resistant

Anti-Static

Airport Friendly

Slip Resistant

Water Resistant

Steel Toecap

Nitrile Outsole

LEGEND



# ELECTRICAL HAZARD OR ANTI-STATIC BOOTS. WHICH SAFETY BOOT DO YOU NEED?

**Identify the hazard.  
Assess the risk.**

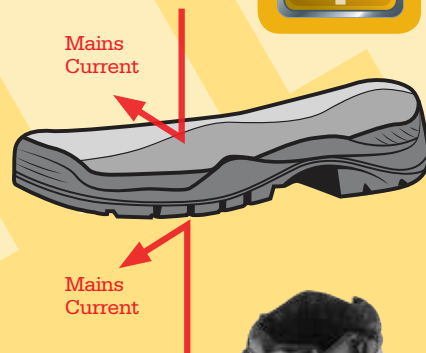


We're often asked the difference between EH (Electrical Hazard) and Anti-Static boots. The type of boot you need depends on the work you do. This information will help you make the safest choice.

## Electrical Hazard (EH) Work Boots.



Should you accidentally touch an energised conductor, our Electrical Hazard (EH) Boots are designed to significantly reduce the flow of electricity to the ground, therefore reducing the possibility of electrocution. Steel Blue EH boots are clearly marked with a yellow plug in the sole. If there's a chance you'll step on live electric wires (or any energised conductors of low voltage) you should choose our Electrical Hazard work boots.



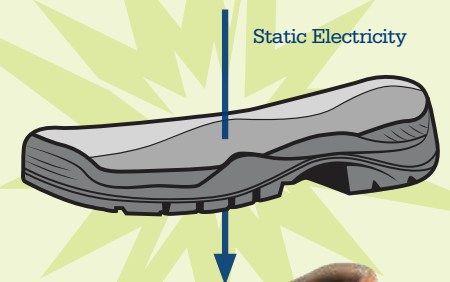
**IMPORTANT INFORMATION:** EH Boots are not designed to be the primary source of protection in an Electrical Hazard environment. They are designed to be only a secondary source of protection and that is clearly stated in the ATSM standards (ATSM F2413-11 Sec.5.5.2). **WARNING:** Electrical shock resistance deteriorates rapidly in a wet environment and in wear.



## Anti-Static Work Boots.



These boots are designed to dissipate the amount of static electricity build-up on your body (they actually conduct static electricity through the soles and into the ground). If you work with flammable materials, ignitable gases and other ignition hazards, or you work with sensitive electronics equipment, Anti-Static boots are recommended. In addition, any work-environment that creates static electricity build-up (and 'zaps' you when you touch doors and machinery) can benefit with these boots.



**IMPORTANT INFORMATION:** Under Australian and NZ Safety Footwear Standards, Steel Blue Anti-static Boots are clearly marked AS/NZS 2210.3:2009 'A' or S1, S2 or S3 on the standards label (inside the footwear). **WARNING:** Anti-Static boots should be cleaned and tested regularly to ensure the anti-static properties have not deteriorated.





100% **Comfort** for whatever game you're in:

# ELECTRICAL HAZARD.

Work boots specifically designed to insulate the wearer from exposed electricity are standard attire for electrical tradespeople.

Yet other workers - no matter what their occupation - now see the benefit of this protection. The boots in our electrical range are insulating: the symbols displayed (below the boots in this catalogue) clearly show each boot's safety features. For your safest option, please read the descriptions closely. For further details, visit our website or ask your safety footwear supplier for advice.

**Boot Featured:** Tindal



CODE: 827106



## MACQUARIE **EH**

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	Derby style lace-up shoe with padded collar.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. EH PU Midsole, Electrical Hazard Nitrile Outsole as standard.
<b>Available Options</b>	Customised options not available with the Macquarie EH.

**Note:** EH footwear tested at 14,000 volts at 60Hz for one minute with no current flow or leakage current in excess of 3.0mA under dry conditions.



Black

CODE: 827138



Black

CODE: 827539



Black

CODE: 827561



## TOWNSVILLE EH

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	95mm mid cut lace-up hiker with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. EH PU Midsole, Electrical Hazard Nitrile Outsole as standard.
<b>Available Options</b>	Customised options not available with the Townsville EH.



## TORQUAY EH

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm high lace and zip-up ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining, Mako Toe Guard, zip fastener for quick closure and simple release.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. EH PU Midsole, Electrical Hazard Nitrile Outsole as standard.
<b>Available Options</b>	Customised options not available with the Torquay EH.



## TINDAL EH

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	150mm high leg lace-up boot with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining.
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. EH PU Midsole, Electrical Hazard Nitrile Outsole as standard.
<b>Available Options</b>	Customised options not available with the Tindal EH.



### Independently Certified to Major International Safety Standards

- Meets International Safety Standards
- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345

Temperature  
Regulating

Electrical Hazard

Airport Friendly

Water Resistant

Nitrile Outsole

LEGEND

100% **Comfort** for whatever game you're in:

# HIKER.

Not only are these Steel Blue boots perfect for work, you can also enjoy their 100% **Comfort** after hours.

Our Hiker range is proof that boots made to be functional and comfortable can also be attractive. All of these boots feature extra thick, soft padding with excellent ankle support and protection. They're extra helpful on rocky and uneven terrain so they'll handle most worksite surfaces. Yet step off the beaten track on your next long weekend and the same boots will do the job.

**Boot Featured: Riverina**



CODE: 312210



## BUNDABERG

<b>Colour</b>	Charcoal only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	Hiker style shoe with padded collar and tongue.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant suede leather, Combat Superknit® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310210, Nitrile/Non Safety 320210, Nitrile Outsole 322210, TPU/Bump Cap 332210, Nitrile/Bump Cap 342210, TPU/Bump Cap/PR Midsole 362210, Nitrile/PR Midsole 372210, TPU/PR Midsole 392210, Nitrile/Bump Cap/PR Midsole 382210



### Independently Certified to Major International Safety Standards

Meets International Safety Standards

✓ Australian/NZ Standard AS/NZS 2210 3

✓ American Standard ASTM F2413

✓ European Standard EN ISO20345





Charcoal

CODE: 312207



Black

CODE: 617138



## WAGGA

<b>Colour</b>	Charcoal only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	110mm hiker style ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant suede leather, Combat Superknit® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310207, Nitrile/Non Safety 320207, Nitrile Outsole 322207, TPU/Bump Cap 332207, Nitrile/Bump Cap 342207, TPU/Bump Cap/PR Midsole 362207, Nitrile/PR Midsole 372207, TPU/PR Midsole 392207, Nitrile/Bump Cap/PR Midsole 382207



## TOWNSVILLE

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	95mm mid cut lace-up hiker with padded collar and tongue.
<b>Special Features</b>	200J Airport Friendly Toecap, temperature regulating lining
<b>Materials</b>	Premium water resistant fullgrain waxy leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	Electrical Hazard 827138



## Temperature Regulating boots: THE FACTS.

Originally developed for NASA, the patented Outlast® material (used for our Temperature Regulating Lining) is the result of cutting-edge technology. When it's cold, these boots will help keep you warm. If you're working in extreme heat, the same pair of boots will draw heat away from the feet and cool the skin. Working over a wide range of environments and levels of activity, our Temperature Regulating Lining adapts to your thermal needs and helps to keep your feet fresh and healthy.



## BOOT CARE TIP

Don't dry your boots in front of the fire or heater. By air drying your Steel Blue boots naturally, it will preserve the leather and they will last even longer.

Black



CODE: 312108

Wheat Nubuck



CODE: 312208



## WHYALLA

<b>Colour</b>	Black only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	95mm hiker-style ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant fullgrain leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310108, Nitrile/Non Safety 320108, Nitrile Outsole 322108, TPU/Bump Cap 332108, Nitrile/Bump Cap 342108, TPU/Bump Cap/PR Midsole 362108, Nitrile/PR Midsole 372108, TPU/PR Midsole 392108, Nitrile/Bump Cap/PR Midsole 382108



## BRONCO

<b>Colour</b>	Wheat Nubuck only.
<b>Sizes</b>	3, 4, 5 - 13.5 (includes half sizes) plus 14
<b>Style</b>	95mm mid cut hiker style ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Premium water resistant Nubuck leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
<b>Available Options</b>	TPU/Non Safety 310208, Nitrile/Non Safety 320208, Nitrile Outsole 322208, TPU/Bump Cap 332208, Nitrile/Bump Cap 342208, TPU/Bump Cap/PR Midsole 362208, Nitrile/PR Midsole 372208, TPU/PR Midsole 392208, Nitrile/Bump Cap/PR Midsole 382208

HIKER.



## Water Resistant boots: THE FACTS.

The soling material of all Steel Blue Boots is actually waterproof. It is the upper materials and the stitching process that determines the level of water resistance. All Steel Blue boots feature the highest quality premium water resistant leather. This is complemented by the highest possible manufacturing standards which are applied during the stitching process. With many boots also featuring extra resilient Kevlar® stitching, Steel Blue boots offer unsurpassed performance in wet and muddy work environments.



### Independently Certified to Major International Safety Standards

Meets International Safety Standards

- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345



Anti-Static



Water Resistant



Steel Toecap

LEGEND





Grey

CODE: 617234



Black

Earth Brown

Wheat Nubuck

CODE: 312140



## ROCKHAMPTON

- Colour** Grey only.
- Sizes** 3, 4, 5 - 13.5 (includes half sizes) plus 14
- Style** 120mm high sports style ankle boot with padded collar and tongue.
- Special Features** 200J Airport Friendly Toecap, temperature regulating lining.
- Materials** Premium water resistant suede leather with Outlast® linings. PU Midsole, Anti-Static TPU Outsole as standard.
- Available Options** Customised options are not available with the Rockhampton.



## RIVERINA

- Colour** Earth Brown Milled (pictured), Black or Wheat Nubuck.
- Sizes** Earth Brown Milled/ Black/ Wheat Nubuck: 3, 4, 5 - 13.5 (includes half sizes) plus 14
- Style** 130mm hiker-style ankle boot with padded collar and tongue.
- Special Features** 200J Steel Toecap.
- Materials** Premium water resistant fullgrain milled (or Nubuck) leather, Baltico® linings and stitched with nylon thread. PU Midsole, Anti-Static TPU Outsole as standard.
- Available Options** TPU/Non Safety 310140, Nitrile/Non Safety 320140, Nitrile Outsole 322140, TPU/Bump Cap 332140, Nitrile/Bump Cap 342140, TPU/Bump Cap/PR Midsole 362140, Nitrile/PR Midsole 372140, TPU/PR Midsole 392140, Nitrile/Bump Cap/PR Midsole 382140



## Airport Friendly boots: THE FACTS.

Airport Friendly safety toecaps are entirely non-metallic. In fact, the entire boot is virtually free of metal components. So you can move through security environments without any hassle. This pioneering toecap technology is also: 40% lighter than steel toecaps, can be x-rayed, will not rust, will not transmit electricity and helps to insulate your toes from heat and cold. To move through airports without security hassles, check out our Airport Friendly range of boots. Virtually metal-free, they leave metal detectors speechless.



### Independently Certified to Major International Safety Standards

Meets International Safety Standards

- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345





# BOOT ACCESSORIES.

We recommend 100% **genuine** Steel Blue Parts & Accessories.

Built for work and designed for comfort, the 100% comfort of Steel Blue boots is legendary. Check out this exclusive range of 100% genuine parts and accessories, designed specifically to complement your Steel Blue work boots. Each product helps to enhance your boot's life, looks and usability.

## Shoe Laces.

Made from a super-tough polyester/cordura material, Steel Blue Laces exceed industry standards for their tensile strength and anti-abrasive qualities. Choose from a variety of styles and diameters to suit your specific boot and your particular work environment.

### NYLON LACES CODES:

**Black:** 75cm A-000062 to 260cm A-000067  
**Black/Brown:** 110cm A-000059 to 160cm A-000061  
**Wheat/Brown:** 140cm A-000070 to 160cm A-000071  
**Purple:** 100cm A-000068 to 140cm A-000069

## Nylon Laces

Available in 75cm, 90cm, 110cm, 140cm, 160cm and 260cm lengths (10 Pack).

## Executive Laces

Available in 90cm & 110cm lengths (10 Pack).

CODE: 90cm A-000115  
to 100cm A-000116

## Zip Attachments.

Offering protection for the laces, and at the same time allowing you to zip-in and zip-out of your boots at a moment's notice, these Zip Attachments are a clever after-market addition.

*Image seen on the right demonstrates how the 'Zip Attachment' works on the Portland.*

### UMB ZIP ATTACHMENT

BLACK CODES:

**Size 3-6** A-000103

**Size 7-11** A-000104

**Size 12-14** A-000105

### ZIP ATTACHMENT

WHEAT CODES:

**Size 4-6** A-000099

**Size 7-10** A-000098

**Size 11-13** A-000097

### ZIP ATTACHMENT

BLACK CODES:

**Size 4-6** A-000087

**Size 7-10** A-000088

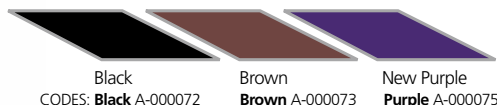
**Size 11-13** A-000089



### ► Boot Polish.

To impart shine and colour, our Renovating Polish is perfect. Simply choose the correct shade to match the colour of your boots.

*Steel Blue Renovating Polish is available in the following shades:*



### BOOT CARE TIP

Polishing with quality Steel Blue boot polish helps to prolong your boots working life and enhances appearance. Remove excess polish and buff in long circular strokes.

### ► Dubbin.

Helps repel water, chemicals and oil from the premium NZ leather and increase your boots' longevity.

Find these accessories and more at your nearest Steel Blue Distributor.  
Visit [www.steelblue.com.au](http://www.steelblue.com.au) to locate your nearest Steel Blue stockist.



### Leather Laces

Available in 140cm length only.

### Shock Absorbing Insole. ►

The Steel Blue PU-Rebound Footbed has been specifically designed to cushion, cradle and support the entire foot from toe to heel. Made from high-quality polyurethane, they will not flatten-out or compress with prolonged wear.

- ✓ Supports the arch of the foot
- ✓ Anti-bacterial & anti-fungal
- ✓ Reduces foot fatigue

### Bamboo Socks. ►

Made from ultra-fine bamboo fabric, these socks are naturally anti-bacterial and eliminate foot odour. The eco-friendly bamboo material offers anti-static properties, blister protection and all day comfort.

CODES:  
Size 4-6 A-000074  
Size 6-10 A-000076  
Size 11-14 A-000080



MEN'S CODE:  
Size 3 A-000015 to  
Size 16 A-000028

WOMEN'S CODE:  
Size 3 A-000043 to  
Size 16 A-000056





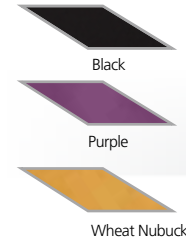
Perfect boots for women with 100% **Comfort.**

# LADIES.

Research has proven that women require a style of boot that is specifically designed for their feet.

Quite simply, women's feet are anatomically different to men's feet. That's why we've created the stylish contours of the Ladies range. Now there's less chance of foot health problems after long hours on your feet. As tough and durable as all Steel Blue boots, our Ladies range has been designed to cradle, cushion and soothe your feet all day long. And they look great, with stylish lilac-colour accents.

**Boot Featured:** Hobart Ladies



CODE: 512702



## ARGYLE LADIES

<b>Colour</b>	Wheat Nubuck (pictured), Purple or Black.
<b>Sizes</b>	5 - 11 (includes half sizes).
<b>Style</b>	140mm derby style lace-up ankle boot with padded collar and tongue.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Cowhide water-resistant fullgrain waxy leather (or Nubuck), Baltico® linings and stitched with nylon thread. Non-corrosive lacing.



**Independently Certified to Major International Safety Standards**

- Meets International Safety Standards
- ✓ Australian/NZ Standard AS/NZS 2210 3
  - ✓ American Standard ASTM F2413
  - ✓ European Standard EN ISO20345





Black

CODE: 512701

# HELP FIGHT BREAST CANCER.

PURPLE BOOT  
BRIGADE



## HOBART LADIES

<b>Colour</b>	Black only.
<b>Sizes</b>	5 - 11 (includes half sizes).
<b>Style</b>	120mm ankle-height elastic sided pull-on boot.
<b>Special Features</b>	200J Steel Toecap.
<b>Materials</b>	Cowhide water-resistant fullgrain waxy leather and stitched with nylon thread.

Steel Blue will proudly **donate Twenty Dollars** from every pair of **Purple Boots** sold. The money goes to **Breast Cancer Care WA** for education and support programs.

Working with *Breast Cancer Care WA*, we've helped raise hundreds of thousands of dollars. With your help, we can put the boot into breast cancer. To learn more, please visit [www.purpleboots.com.au](http://www.purpleboots.com.au)



## ARGYLE Ladies

CODE: 512702



## ARGYLE Mens

CODE: 312102P



Anti-Static  
Water Resistant  
Steel Toecap  
LEGEND





100% **Comfort** for whatever game you're in:

# LIFESTYLE.

Looking for hardcore safety and comfort without the hardcore looks?

For workers allowed more fashionable and 'easy going' footwear, the boots in the Steel Blue Lifestyle range are the perfect choice. Designed for comfort and built for work, they feature lightweight upper-materials and easy-to-breathe fabrics. So when the going gets hot, your feet stay dry and cool, all day, everyday.

**Boot Featured: Adelaide**



CODE: 311403



## PERTH

<b>Colour</b>	Charcoal with Black Mesh and Silver Trim.
<b>Sizes</b>	4 - 13 (includes half sizes).
<b>Style</b>	Sports hiker style lace-up shoe with padded collar.
<b>Special Features</b>	200J Airport Friendly Toecap.
<b>Materials</b>	Microfibre and mesh upper materials, PU footbed, Anti-Static TPU outsole as standard, Baltico® linings.
<b>Available Options</b>	Customised options not available with the Perth.



Black

CODE: 311400



Black

CODE: 311401



Dark Grey

CODE: 311402



## ADELAIDE

- Colour** Black with Silver Trim.
- Sizes** 4 - 13 (includes half sizes).
- Style** Sports style lace-up ankle shoe with padded collar.
- Special Features** 200J Airport Friendly Toecap.
- Materials** Microfibre and mesh upper materials, PU footbed, Anti-Static TPU outsole as standard, Baltico® linings.
- Available Options** Customised options not available with the Adelaide.



## DARWIN

- Colour** Black with Silver Trim.
- Sizes** 4 - 13 (includes half sizes).
- Style** Sports style lace-up ankle boot with padded collar.
- Special Features** 200J Airport Friendly Toecap.
- Materials** Microfibre and mesh upper materials, PU footbed, Anti-Static TPU outsole as standard, Baltico® linings.
- Available Options** Customised options not available with the Darwin.



## MELBOURNE

- Colour** Dark Grey with Silver/Red Webbing.
- Sizes** 4 - 13 (includes half sizes).
- Style** Sports trainer style lace-up shoe with padded collar.
- Special Features** Airport Friendly.
- Materials** Microfibre and mesh upper materials, PU footbed, Anti-Static TPU outsole as standard, Baltico® linings.
- Available Options** Customised options not available with the Melbourne.



### Independently Certified to Major International Safety Standards

Meets International Safety Standards

- ✓ Australian/NZ Standard AS/NZS 2210 3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345



Anti-Static



Airport Friendly

LEGEND







100% **Comfort** for whatever game you're in:

# EXECUTIVE.

Our stylish Executive range of premium industrial footwear is suitable for a wide variety of work environments.

Superbly crafted, all of the footwear from this range offer advanced technological features ensuring premium safety, 100% Comfort and contemporary good looks. With the steel safety toecap, you can move from the boardroom to the worksite without changing your footwear. With their stylish design, you can even wear them after hours.

Boot Featured: **Manly**



## Steel Toecap boots: THE FACTS.

All of the boots with the steel safety toecap feature offer premium protection for your toes. Each steel toecap boot in the Steel Blue range features our Hardened Steel Type 1 Toecap designed to meet Australian and New Zealand Safety Standard AS/NZS2210.3. This type of steel toecap is capable of resisting a drop force of 200 Joules. Our boots with the steel safety toecap feature are suitable for a wide range of industrial, construction and other general purpose workplace applications.



CODE: 316110



CODE: 316109



## BUSSELTON

<b>Colour</b>	Black only.
<b>Sizes</b>	UK & Aust 5-13.5 (inc half sizes) plus 14
<b>Style</b>	Slip-on Executive shoe with padded collar.
<b>Special Features</b>	200J Safety Steel Toecap. And a 3 density soling system that offers a high level of comfort, shock absorbency and energy return. The system uses energy absorbing PORON® pads under the pressure points of the foot.
<b>Materials</b>	Cowhide water-resistant full grain premium leather, quarter and tongue leather lining and stitched with nylon thread. Directly moulded Polyurethane midsole for greater shock absorption. Anti-Static TPU outsole for superior wear properties.
<b>Available Options</b>	Customised options are not available with the Busselton.



## MANLY

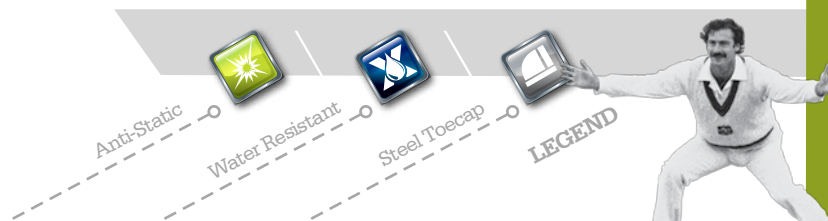
<b>Colour</b>	Black only.
<b>Sizes</b>	UK & Aust 5-13.5 (inc half sizes) plus 14
<b>Style</b>	Derby Style Executive lace-up shoe with padded collar.
<b>Special Features</b>	200J Safety Steel Toecap. And a 3 density soling system that offers a high level of comfort, shock absorbency and energy return. The system uses energy absorbing PORON® pads under the pressure points of the foot.
<b>Materials</b>	Cowhide water-resistant full grain premium leather, quarter and tongue leather lining and stitched with nylon thread. Directly moulded Polyurethane midsole for greater shock absorption. Anti-Static TPU outsole for superior wear properties.
<b>Available Options</b>	Customised options are not available with the Manly.



### Independently Certified to Major International Safety Standards

Meets International Safety Standards

- ✓ Australian/NZ Standard AS/NZS 2210.3
- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO20345



## Anti-Static boots: THE FACTS.

Boots with Anti-Static properties are designed to reduce the build up of excess static electricity by conducting body charge to the ground. This offers a level of protection against ignition hazards such as flammable materials and gases. They also maintain a sufficiently high level of resistance to protect the wearer from hazards due to live electrical circuits. Under Australian and New Zealand Safety Footwear Standards, this footwear is marked AS/NZS 2210.3 Class 1 A on the standards label inside the footwear, or S1, S2 and S3 on the label.

# 100% COMFORT.

## The Steel Blue Difference.



### 100% ORIGINAL

Our innovative attitude sets us apart. That's why we're famous for our leadership and original thinking. Just like the people who wear our boots, we dare to be different.



### TRISOLE™ COMFORT TECHNOLOGY

All of our boots are made with a patented multi-density shock absorbing sole featuring our Trisole™ Comfort Technology. It's proven that our multi-density soling technology is much more effective in cushioning and absorbing shock than a standard footbed.



### AIRPORT FRIENDLY FOOTWEAR

To move through airports without security hassles, check out our Airport Friendly range of boots. Virtually metal free, they leave metal detectors speechless.



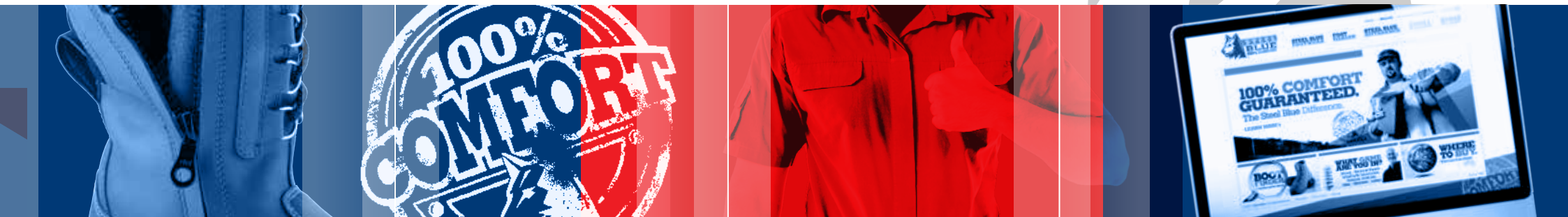
### FOR BETTER BODY HEALTH

Steel Blue are the only work boots in Australia endorsed by the Australian Physiotherapy Association. In addition, as key sponsors of the Australasian Podiatry Council, we've taken a leading position in promoting the foot health and safety message.

Endorsed by:







## **SEE THE DIFFERENCE FEEL THE DIFFERENCE**

The superior comfort and durability of our boots is due to the high quality upper materials we use. The high quality leather is very supple and conforms to the shape of your foot. Even more, the Kevlar® fibre stitching used in many of our boots is incredibly strong.

## **30 DAY MONEY BACK COMFORT GUARANTEE**

We guarantee that our boots will reduce fatigue and promote wellbeing throughout your working day. With our unique 30 day money back comfort guarantee, you have absolutely nothing to lose by trying Steel Blue.

## **SIX MONTH MANUFACTURER'S WARRANTY**

We only use premium manufacturing technology to ensure your work boots are built to last. However, if you do have a manufacturing issue with your footwear (and it has been correctly fitted and maintained) the Six Month Manufacturer's Warranty will ensure your boots are replaced or refunded.

## **VISIT ONLINE AND DISCOVER MORE**

You're welcome to visit the Steel Blue website [www.steelblue.com.au](http://www.steelblue.com.au) for more information on the full range of Steel Blue work boots. You'll find the perfect style to suit your specific working needs. Even more, many styles can be customised to suit your personal requirements.

# SPECIAL FEATURES.

These symbols display each boot's performance characteristics.

## TEMPERATURE REGULATING



Originally developed for NASA, the patented Outlast® material (used for our temperature regulating lining) is the result of cutting-edge technology.

When it's cold, these boots will help keep you warm. If you're working in extreme heat, the same pair of boots will draw heat away from the feet and cool the skin. Working over a wide range of environments and levels of activity, our temperature regulating lining adapts to your thermal needs and helps to keep your feet fresh and healthy.

## ELECTRICAL HAZARD



Non-conductive footwear is designed to reduce the hazards due to accidental contact with live electrical circuits, electrically energised conductors or parts of apparatus up to 600 volts (AC).

These boots are clearly marked and have a distinctive yellow colour plug in the rubber sole. This footwear is not suitable where Anti-Static properties are needed. The boots are intended for use as secondary protective personal equipment. They are to be used in conjunction with primary protective equipment when there is the need to reduce the risk of shock due to accidental contact with live electric wires.

## CHEMICAL RESISTANT



The special leather used in these boots is caustic soda and sulphuric acid resistant.

In addition, all Chemical Resistant boots feature a polyurethane midsole and a nitrile rubber outsole as standard. These are heat resistant to 300°C/572°F. Our Chemical Resistant boots are stitched with Kevlar® thread. The Kevlar® aramid fibre thread we use is five times stronger than steel (weight for weight). It also tolerates heat and sparks better than conventional threads.

## ANTI- STATIC



Boots with Anti-Static properties are designed to reduce the build up of excess static electricity by conducting body charge to the ground.

This offers a level of protection against ignition hazards such as flammable materials and gases. They also maintain a sufficiently high level of resistance to protect the wearer from hazards due to live electrical circuits. Under Australian and New Zealand Safety Footwear Standards, this footwear is marked AS/ NZS 2210.3 Class 1 A on the standards label inside the footwear, or S1, S2 and S3 on the label.

## AIRPORT FRIENDLY



Airport Friendly safety toecaps are entirely non-metallic. In fact, the entire boot is virtually free of metal components.

So you can move through security environments without any hassle. This pioneering toecap technology is also: 40% lighter than steel toecaps, can be x-rayed, will not rust and will not transmit electricity. To move through airports without security hassles, check out our Airport Friendly range of boots. Virtually metal-free, they leave metal detectors speechless.

## METATARSAL GUARD



Most workers enjoy the protection of safety toecaps; either steel or the composite material found in our Airport Friendly range.

However, higher up - in the metatarsal area (where the metatarsal bones are found) - this part of the foot can also require protection in certain circumstances. For that reason some Steel Blue styles feature a Metatarsal Guard to reduce the risk of injury from impact in this area. The Metatarsal Guard affords extra protection without sacrificing our complete level of everyday comfort.

## BUMP CAP



To make your Steel Blue boots even tougher, you can choose a style that offers the Bump Cap option.

The Bump Cap is a polyurethane scuff that covers the toe of your boot. It provides long-term protection to the premium-quality leather that's used in the construction of all Steel Blue boots. With a Bump Cap, your boots will last even longer (and keep looking good for longer).

## SLIP RESISTANT



Steel Blue boots that are Slip Resistant are specifically designed to reduce slip when walking on checker plate.

The sole's design interlocks the checker plate to the heel strike. This maximises grip and radically reduces sole slip. The shape of the heel offers maximum contact yet still allows for ladder climbing. Multiple finger type cleats on the side forepart of the sole increase surface contact for longer periods during each step.

## WATER RESISTANT



The soling material of all Steel Blue Boots is actually waterproof. It is the upper materials and the stitching process that determines the level of water resistance.

All Steel Blue boots feature the highest quality premium water resistant leather. This is complemented by the highest possible manufacturing standards which are applied during the stitching process. With many boots also featuring extra resilient Kevlar® stitching, Steel Blue boots offer unsurpassed performance in wet and muddy work environments.

## PENETRATION RESISTANT



For additional protection and extra peace-of-mind, a steel or composite midsole is available in some styles to help reduce the risk of sharp objects penetrating through the sole.

Add this to the very high level of safety that is standard with every Steel Blue boot, and you can see why we're considered one of the world's premium safety footwear manufacturers. For general purpose use in most industrial or construction workplace environments, the Penetration Resistant product feature is highly regarded.

## STEEL TOECAP



All of the boots with the steel safety toecap feature offer premium protection for your toes.

Each steel toecap boot in the Steel Blue range features our Hardened Steel Type 1 Toecap designed to meet Australian and New Zealand Safety Standard AS/NZS2210.3. This type of steel toecap is capable of resisting a drop force of 200 Joules. Our boots with the steel safety toecap feature are suitable for a wide range of industrial, construction and other general purpose workplace applications.

## NITRILE OUTSOLE



With its specially designed anti-static properties, the Nitrile Outsole helps to reduce the build-up of excess static electricity, offering a level of protection against the ignition of flammable materials.

Even more, Nitrile is oil and acid resistant so is perfect around workshops. For workers on very hot surfaces, the Nitrile Outsole is also heat resistant to 300°C (572°F). So at these high-temperatures, there's a 30 second threshold before the Nitrile sole reaches melting point.



[www.steelblue.com.au](http://www.steelblue.com.au)

18 Irvine Drive, Malaga WA 6090 P.O. Box 2320, Malaga WA 6944  
p +61 (0)8 9209 3322 f +61 (0)8 9209 2488 e boots@steelblue.com.au



 **Like us on Facebook:**  
[www.facebook.com/SteelBlueBoots](http://www.facebook.com/SteelBlueBoots)

 **Follow us on Twitter:**  
[www.twitter.com/SteelBlueBoots](http://www.twitter.com/SteelBlueBoots)

 **Watch us on YouTube:**  
[www.youtube.com/SteelBlueBoots](http://www.youtube.com/SteelBlueBoots)

For the full Terms and Conditions regarding the Steel Blue 100% Money Back Comfort Guarantee, and our 6 Month Manufacturer's Warranty, visit the Steel Blue website at [www.steelblue.com.au](http://www.steelblue.com.au)

© Copyright 2012 Footwear Industries Pty Ltd. All rights reserved.

Nov 2012 R0010